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CLMPTO

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 A computerized method for estimating scattering of electromagnetic radiation from a surface, the method comprising:

providing a distribution expression that includes a first integral over a source solid angle, a second integral over a sample area, a third integral over detector solid angle, and an integrand that includes a differential-scattering profile;

approximating the first and second integrals to be the second integral, wherein the source electromagnetic radiation is approximated to be collimated;

approximating the second and third integral to be the third integral, wherein a detector for detecting the electromagnetic radiation scattered from the surface is approximated to be a point detector;

transforming the coordinates of the third integral over detector solid angle to first and second dimensions in cosine space to form a fourth integral, wherein the surface is approximated to be shift invariant;

integrating over the first dimension of the fourth integral;

differentiating the fourth integral with respect to the second dimension to generate the differential-scattering profile; and

generating an optical system design based on the differential-scattering profile.

- 2. The method of claim 1, wherein the distribution expression includes a bidirectional reflectance distribution function (BRDF).
- 3. The method of claim 2, wherein the bidirectional reflectance distribution function may be represented by the equation:

$$BRDF = \frac{1}{P_i} \frac{1}{\Omega_i} \int_{Ares} \int_{Ares} \int_{Ares} \frac{d^3 P_i}{d\Omega_i dA} \frac{dp_4 (\Omega_i, \Omega_a, A)}{d\Omega_d} d\Omega_i dA d\Omega_d,$$

wherein:

the integral with respect to $d\Omega$, is the first integral, the integral with respect to dA is the second integral, the integral with respect to $d\Omega_d$ is the third integral,

the expression
$$\frac{d\mathbf{p}_{\delta}(\Omega_{i},\Omega_{d},\Lambda)}{d\Omega_{d}}$$
 is the differential scattering profile,

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Pi is incident power of the electromagnetic radiation.

- 4. The method of claim 1, further comprising generating an empirical-differential-scattering profile from measured data of electromagnetic radiation scattering from a physical surface corresponding to the surface, a difference of the empirical-differential-scattering profile and the differential-scattering profile being less than about ten percent.
- 5. The method of claim 1, wherein the differential-scattering profile is a continuous solution representing an algebraic model of specular scattering and non-specular scattering of the electromagnetic radiation from the surface.
- The method of claim 1, wherein lines of constant-scattering intensity are co-centric circles in cosine space.
- The method of claim 6, wherein the first dimension in cosine space is a radial dimension perpendicular to the co-centric circles.
- 8. The method of claim 7, wherein the second dimension is a circular dimension following the co-centric circles.
- 9. The method of claim 6, wherein the first dimension is a circular dimension following the co-centric circles.
- 10. The method of claim 9, wherein the second dimension in cosine space is a radial dimension perpendicular to the co-centric circles.
- 11. The method of claim 6, wherein the co-centric circles are lines of constant $|\beta \beta_0|$.
- 12. The method of claim 11, wherein $|\beta \beta_0| = (\sin^2 \theta_0 + \sin^2 \theta_0 2 \sin^2 \theta_0)^{1/2}$.
- 13. The method of claim 12, further comprising estimating $|\beta \beta_0| = \theta_i + \theta_d$ for relatively small angle approximations of θ_i and for $\Delta \phi$ being approximately zero.

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14. The method of claim 1, wherein the fourth integral may be represented by the expression:

BRDF =
$$\int_{D^*} \frac{dp\left(\left|\beta - \beta_0\right|\right)}{d\Omega} \sqrt{k_1} \left| \frac{\partial(\theta, \phi)}{\partial(k_1 k_2)} \right| dk_1 dk_2,$$

wherein:

 k_1 is a coordinate in cosine space and follows lines of constant $|\beta - \beta_0|$:

 k_2 is another coordinate in cosine space that is perpendicular to lines of constant $|m{eta}-m{eta}_0|$; and

$$|\beta - \beta_0| = \sqrt{\sin^2 \theta + \sin^2 \theta_0 - 2 \sin \theta \sin \theta_0}.$$

- 15. The method of claim 1, wherein the differentiating step includes deconvolving the fourth integral.
- 16. The method of claim 1, wherein the step of approximating the first and second integrals to be the second integral includes approximating a one-to-one correspondence between a differential element of the source electromagnetic radiation and a differential surface area of the surface.
- 17. The method of claim 1, wherein the step of approximating the second and third integral to be the third integral includes approximating that electromagnetic scattered from a differential surface area sources is incident on the point detector.
- 18. The method of claim 1, further comprising using the differential-scattering profile to reduce scattering in the optical system design.
- 19. The method of claim 1, further comprising using the differentialscattering profile to compensate for scattering in the optical system design.
- 20. The method of claim 1, wherein the optical system design includes a design for computer generated graphic.
- 21. A computerized method for estimating scattering of electromagnetic radiation from a surface, the method comprising:

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providing a distribution expression that includes a first integral over a source solid angle, a second integral over a sample area, a third integral over detector solid angle, and an integrand that includes a differential-scattering profile;

approximating the first and second integrals to be the second integral, wherein source electromagnetic radiation is approximated to be collimated;

approximating third integral to be one based on detecting the electromagnetic radiation scattered from the surface at an imaging detector;

transforming the coordinates of the second integral over the sample area to first and second dimensions in cosine space to form a fourth integral, wherein the surface is approximated to be shift invariant;

integrating over the first dimension of the fourth integral;

differentiating the fourth integral with respect to the second dimension to generate the differential-scattering profile; and

generating an optical system design based on the differential-scattering profile.

- 22. The method of claim 21, further comprising implementing the differential-scattering profile to reduce scattering in the optical system design.
- 23. The method of claim 21, further comprising using the differential-scattering profile to compensate for scattering in the optical system design.
- 24. The method of claim 21, further comprising using the differential-scattering profile to simulate scattering in a computer generated graphic.
- 25. The method of claim 24, wherein the optical system design includes the computer generated graphic.
- 26. The method of claim 21, further comprising implementing the differential-scattering profile to simulate scattering from a physical surface.
 - 27. An optical system comprising:

a collimated beam of electromagnetic radiation configured to illuminate a sample surface, the sample surface being shift invariant;

an imaging detector configured to collect electromagnetic radiation scattered from the sample surface, the imaging detector configured to collect the scattered

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electromagnetic radiation at a plurality of scattering angels to generate a scattering profile; and

a computer device configured to generate an estimated-differential-scattering profile and compare the scattering profile and the estimated-differential-scattering profile to generate an optical system design, wherein the estimated-differential-scattering profile is a continuous solution of an differential model of spectral scattering and non-spectral scattering derived from a deconvolution of a bidirectional reflectance distribution function (BRDF).

28. The optical system of claim 27, wherein a difference between the scattering profile and the estimated-differential-scattering profile is less than or equal to about ten percent.

Cancelled claim 29

- 30. The optical system of claim 29, wherein the estimated-differential-scattering profile is configured to be used to reduce scattering in the optical system design.
- 31. The optical system of claim 29, wherein the estimated-differential-scattering profile is configured to be used to compensate for scattering in the optical system design.
- 32. The optical system of claim 29, wherein the estimated-differential-scattering profile is configured to be used to simulate scattering in a computer generated graphic.
- 33. The optical system of claim 24, wherein the optical system design includes a computer generated graphic.

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